

RS-485 Advanced Fail-Safe Feature

Application Note

Revision History

Document No.	Release Date	Change Description
291ANR00	December 17, 2021	Initial release.

iii

Table of Contents

Introduction
Standard and Advanced RS-485 Fail-Safe Receivers
Advanced Fail-Safe Receiver Advantages6

List of Figures

Figure 1: Standard Fail-Safe Receiver with Open Inputs	. 1
Figure 2: Standard Fail-Safe Receiver with Shorted and Terminated Inputs	
Figure 3: Bus in Idle Condition	.3
Figure 4: Standard Fail-Safe Receiver with Termination Resistors Network	.3
Figure 5: Advanced Fail-Safe Receiver Support of Open, Shorted, and Terminated Inputs	.4
Figure 6: Advanced Fail-Safe Receiver Input Sensitivity Range	.5
Figure 7: Advanced Fail-Safe Receiver Typical System Connections	F

	 _		
101	 		
ııcı	 	rn	les

1

Introduction

The modern RS-485 devices have an advanced receiver that uses an advanced fail-safe feature. The advanced fail-safe receiver solves the problems encountered in the standard fail-safe receiver and also:

- Ensures that the receiver output is in the known state when the network is idle.
- Reduces the overall cost and other inefficiencies within the standard system.
- Supports open, shorted, and terminated inputs.

Note: The standard fail-safe feature only supports the open inputs condition.

This document describes the benefits of using the advanced fail-safe receiver in the RS-485 network.

Standard and Advanced RS-485 Fail-Safe Receivers

The common RS-485 receivers, such as SP485E, provide a standard fail-safe feature that produces an output with a logic *high* when the inputs A and B are left floating. Internal to the receiver, the non-inverting input A has a very low bias voltage, a difference of more than 200mV compared to the inverting input B. This causes the receiver output (RO) to be logic *high* when both inputs are left floating (or open inputs).

The following figure shows the SP485 standard fail-safe receiver with open inputs.

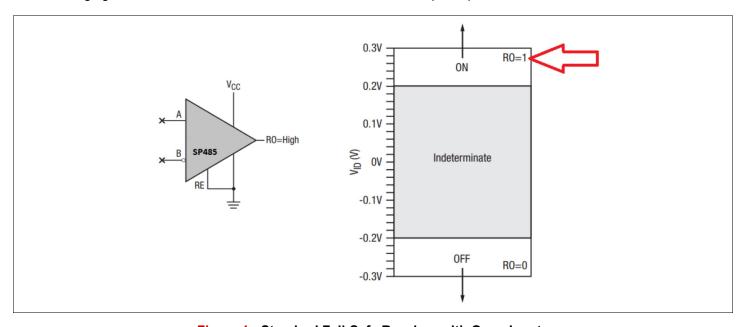


Figure 1: Standard Fail-Safe Receiver with Open Inputs

MaxLinear Confidential

The previous arrangement works as expected for the standard fail-safe receiver with floating (or open) inputs of A and B, but problems can occur when there is a termination resistor or a short between the inputs A and B. The bias voltage of the input A is low, and not strong enough to create the necessary potential difference of 200mV between the inputs. The voltage difference between the inputs A and B collapses to approximately 0mV when the inputs are shorted or terminated. With this result, the SP485 standard fail-safe receiver is placed in the *indeterminate* region, where the result of the RO is in the *indeterminate* zone (either a 1 or a 0). Figure 2 shows this situation. The output is unpredictable and therefore not desirable for use in the RS-485 network.

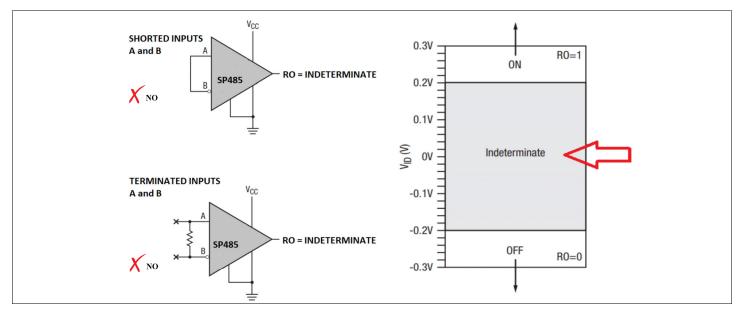


Figure 2: Standard Fail-Safe Receiver with Shorted and Terminated Inputs

To prevent the scenarios previously described from occurring in the RS-485 network when there is a termination resistor or a shorted between the inputs A and B, the standard fail-safe receivers must have additional resistors—pull-up (Rpu) and pull-down (Rpd) resistors—on the RS-485 bus. While the Rpu and Rpd resistors typically have a value of $4.7 k\Omega$, the additional resistors ensure that the voltage difference between the inputs A and B, on the bus, is greater than 200mV. When the bus is idle (not driven), the node A is pulled to V_{CC} and the node B to 0V. The voltage difference between the node A and the node B is much greater than 200mV. This results in an RO of logic 1 (or V_{CC} as the output).

The following figure shows the bus in idle condition.

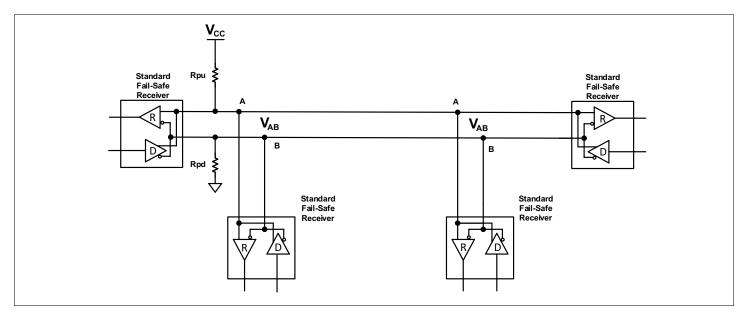


Figure 3: Bus in Idle Condition

The arrangement shown in Figure 3 works for all standard fail-safe receivers on the bus. It forces the output of all standard receivers on the bus to a logic 1 (or high) output.

When you add the termination resistor RT1 = 60Ω on the biasing network, the $4.7k\Omega$ pull-up/pull-down resistors are ineffective because the voltage drops across the 60Ω resistor (or V_{AB}) and places all the standard fail-safe receiver inputs in the *indeterminate* region. To force the voltage difference between the nodes A and B to be greater than 200mV, an additional calculation must be done for the biasing network.

The following figure shows the standard fail-safe receiver and the termination resistors network.

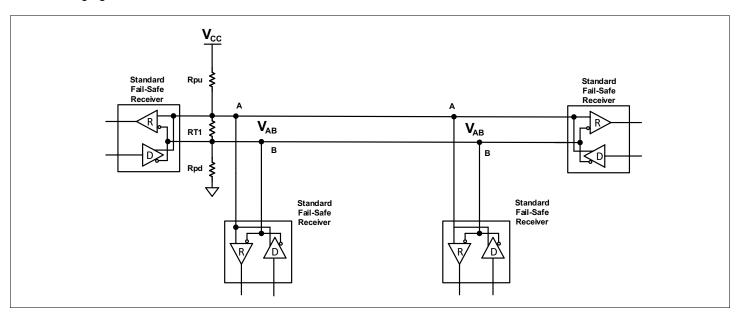


Figure 4: Standard Fail-Safe Receiver with Termination Resistors Network

For this calculation, the voltage difference between the node A and the node B is set to approximately 400mV, forcing the RO to equal a 1 output. The new calculation is as follows:

 $RTI = 60\Omega$ (equivalent resistor between the node A and the node B)

Rpu = Rpd = Rs (the same pull-up and pull-down resistor)

With
$$V_{CC} = 5V$$

$$V_{AB} = \frac{5 \times RT1}{(Rpu + Rpd + RT1)}$$

$$0.4 = \frac{5 \times 60}{(2 \times Rs + 60)}$$

$$2 \times Rs + 60 = \frac{5 \times 60}{0.4}$$

$$Rs = \frac{(750 - 60)}{2} = 345\Omega$$

With
$$V_{CC} = 3.3 \text{V}$$

$$V_{AB} = \frac{3.3 \times RT1}{(Rpu + Rpd + RT1)}$$

$$0.4 = \frac{3.3 \times 60}{(2 \times Rs + 60)}$$

$$2 \times Rs + 60 = \frac{3.3 \times 60}{0.4}$$

$$Rs = \frac{(495 - 60)}{2} = 217.5\Omega$$

The standard fail-safe receiver does not offer solutions for shorted or terminated inputs without additional biasing resistors on the bus. Therefore, a different solution is required to handle the shorted and terminated input conditions without the need for a complex termination circuit. An advanced fail-safe receiver provides the additional features required to manage open, shorted, and terminated inputs, as shown in the following figure.

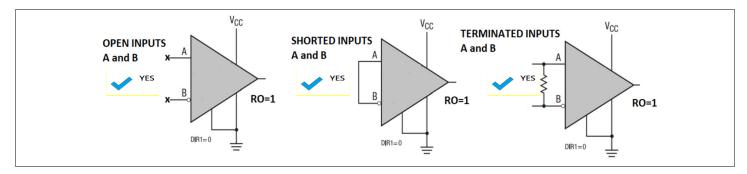


Figure 5: Advanced Fail-Safe Receiver Support of Open, Shorted, and Terminated Inputs

5

The advanced fail-safe receivers have different input sensitivity ranges compared to the standard fail-safe receivers. The following figure shows the input sensitivity range of an advanced fail-safe receiver.

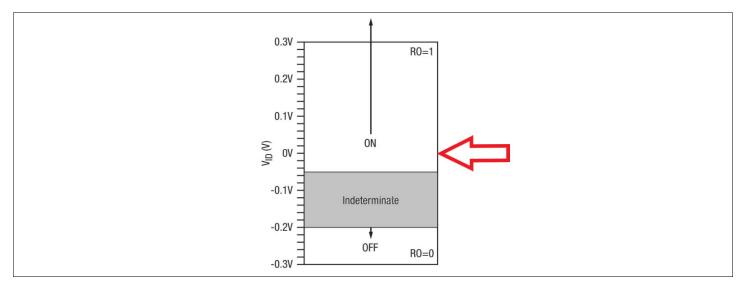


Figure 6: Advanced Fail-Safe Receiver Input Sensitivity Range

In Figure 6, there is still an *indeterminate* region from –50mV to –200mV, where the RO of the advanced fail-safe receiver is indeterminate.

The following figure shows the typical system connections for the advanced fail-safe receiver.

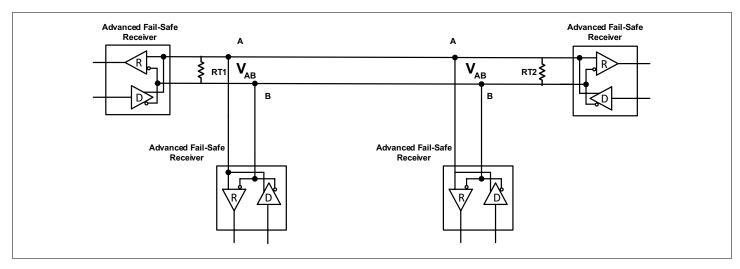


Figure 7: Advanced Fail-Safe Receiver Typical System Connections

MaxLinear Confidential

Advanced Fail-Safe Receiver Advantages

The advanced fail-safe receiver provides features that ensure that the receiver output is in the *known state* when the network is not driven. The advanced fail-safe receiver also drives the receiver output to a logic *high* if the receiver input is open, terminated, or shorted, which was previously limited to a single open input in the standard fail-safe receiver. In addition, the advanced fail-safe receivers have the following advantages over the standard fail-safe receivers:

- They do not require an external fail-safe-bias resistors network on the system. There is a complicated calculation for the bias network if you choose the standard fail-safe receivers.
- They allow more advanced fail-safe receivers to connect to the bus. The advanced fail-safe receivers typically have an impedance of $96k\Omega$, which allows up to 256 receivers on the bus, while the standard fail-safe receivers typically have an impedance of $12k\Omega$, which allows approximately 32 receivers maximum on the bus.
- They are more robust against the ±15kV electrostatic discharge (ESD) protection and ±8kV ESD direct contact on bus pins.
- They have more packaging options, which can:
 - Produce a much smaller environmental footprint compared to the standard fail-safe transceivers.
 - Save PCB space, simplify layout constraints, and reduce system cost.
- They contain an additional handling provision for shorted and terminated inputs while the standard fail-safe receivers can only handle open input conditions.

The following table lists the devices that have the standard RS-485 or RS-422 fail-safe receiver and the devices with the advanced RS-485 or RS-422 fail-safe receiver.

Table 1: Devices with Standard or Advanced RS-485/RS-422 Fail-Safe Receivers

Product				
Advanced Fail-Safe RS-485/RS-422	Standard Fail-Safe RS-485/RS-422			
XR33202	SP491E			
XR33183	SP491			
XR33181	SP490E			
XR33180	SP490			
XR33158	SP485R			
XR33156	SP485E			
XR33155	SP485			
XR33152	SP483E			
XR33058	SP483			
XR33055	SP481E			
XR33053	SP4082E			
XR33052	SP3494			
XR33038	SP3491			
XR33035	SP3490			
XR33032	SP3485			
XR3088X	SP3483			
XR3087X	SP26LV432			
XR3085X	SP1485E			
XR3082X				
XR3078X				
XR3072X				
SP3088E				
SP3085E				
SP3083E				
SP3082E				
SP3078E				
SP3077E				
SP3076E				
SP3075E				
SP3074E				
SP3073E				
SP3072E				
SP3071E				
SP3070E				
SP1486E				



Corporate Headquarters: 5966 La Place Court, Suite 100 Carlsbad, CA 92008

Tel.: +1 (760) 692-0711 Fax: +1 (760) 444-8598

www.maxlinear.com

The content of this document is furnished for informational use only, is subject to change without notice, and should not be construed as a commitment by MaxLinear, Inc. MaxLinear, Inc. assumes no responsibility or liability for any errors or inaccuracies that may appear in the informational content contained in this guide. Complying with all applicable copyright laws is the responsibility of the user. Without limiting the rights under copyright, no part of this document may be reproduced into, stored in, or introduced into a retrieval system, or transmitted in any form or by any means (electronic, mechanical, photocopying, recording, or otherwise), or for any purpose, without the express written permission of MaxLinear, Inc.

Maxlinear, Inc. does not recommend the use of any of its products in life support applications where the failure or malfunction of the product can reasonably be expected to cause failure of the life support system or to significantly affect its safety or effectiveness. Products are not authorized for use in such applications unless MaxLinear, Inc. receives, in writing, assurances to its satisfaction that: (a) the risk of injury or damage has been minimized; (b) the user assumes all such risks; (c) potential liability of MaxLinear, Inc. is adequately protected under the circumstances.

MaxLinear, Inc. may have patents, patent applications, trademarks, copyrights, or other intellectual property rights covering subject matter in this document. Except as expressly provided in any written license agreement from MaxLinear, Inc., the furnishing of this document does not give you any license to these patents, trademarks, copyrights, or other intellectual property.

MaxLinear, the MaxLinear logo, any MaxLinear trademarks (MxL, Full-Spectrum Capture, FSC, G.now, AirPHY, Puma, and AnyWAN), and the MaxLinear logo on the products sold are all property of MaxLinear, Inc. or one of MaxLinear's subsidiaries in the U.S.A. and other countries. All rights reserved. Other company trademarks and product names appearing herein are the property of their respective owners.

© 2021 MaxLinear, Inc. All rights reserved.